

Date: Wednesday, 20/05/2009 9:54:58 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 48027	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251103
This Issue : 20/05/2009 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 45111	Material : N/A
Written By :	Due Date : 27/05/2009 Qty: 1 Um: Each
Checked & Approved By :	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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JS

Comment: PURCHASING

Issue P/O: 8826 to Eagle Copters

"Assembly of D212-725-1-103 with Dart IPP D212-725-1-103"

Send a copy of this IPP

MAY 25 2009

C209/05/20 ①

2.0	D2127251103	Doubler
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JS

Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

DOUBLER

MAY 25 2009

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES-ENGINEERING
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JS

Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty	Part Number	Description	Batch
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1	D212-725-1-103	doubler	<u>45398.1.23</u>
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Attach serviceable tags

CHW

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-103 REV. R

MAY 25 2009

Material Certification / Proof of Traceability / Certificate of Conformity required

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 48027

Part Number: D2127251103

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



AS

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

MAY 25 2009

5.0

QC5

INSPECT WORK TO CURRENT STEP



AS

Comment: INSPECT WORK TO CURRENT STEP

MAY 25 2009

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

MAY 25 2009

7.0

QC21

FINAL INSPECTION/W/O RELEASE



09/05/2009

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



C209/05126

Eagle Copters Maintenance Ltd

WORK REPORT

Work Order Number: 45398

Manufacture Dart Parts - Eagle S

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 1.21

Discrepancy:

Fabricate D212-725-1-099, Radius Block for Dart Aerospace.

Resolution:

D212-725-1-099, Radius Block fabricated IAW D212-725-1 Dwg Pg. 31. Material used, 0.130 6061-T6, Batch No. 3998.

1.21 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.22

Discrepancy:

Fabricate D212-725-1-101, Spacer for Dart Aerospace.

Resolution:

D212-725-1-101, Spacer fabricated IAW D212-725-1 Dwg Pg. 31. Material 0.313 OD 6061-T65, Batch No. 07002972.

1.22 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.23

Discrepancy:

Fabricate D212-725-1-103, Doubler for Dart Aerospace.

Resolution:

D212-725-1-103, Doubler fabricated IAW D212-725-1 Dwg Pg. 36. Material .050 2024T3, Batch No. 0921.

1.23 Work Done By: Mike Webber

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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Squawk: 1.24

Discrepancy:

Fabricate D212-725-1-107, Angle for Dart Aerospace.

Resolution:

D212-725-1-107, Angle fabricated IAW D212-725-1 Dwg Pg. 32. Material 0.040 2024T3, Batch No. 0921.

1.24 Work Done By: Alvin Werner

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 5/13/2009

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
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***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****